



**NEGIN ZEREH Co.**

Industrial, Marine, Water Base, Architectural Paint

# EPOXY ESTER BAKING ZINC PHOSPHATE PRIMER NZ-551.1

## Product Description

**NZ-551.1** is a baking zinc phosphate epoxy ester primer with corrosion resistant pigments.

## Recommended Use

As an anti - corrosive primer is used on metal surfaces where a mild-Chemical resistant primer is required, especially in industrial and marine structures and home appliances.

## Outstanding Characteristics

- High corrosion resistance
- Excellent Adhesion on metal substrates
- Excellent flexibility
- Good hardness , toughness and process ability

## Surface Preparation

Surface should be clean, dry and free from oil, grease, dust and mill scale by solvent cleaning or high pressure fresh water and finally sand blasting up to Sa2½ or SSPC-SP10.

## Technical Data

Finish	Flat
Color	Upon request
Solid by volume	50±2%
Specific Gravity	1.30±0.10 gr/cm <sup>3</sup>
Flash point	26 °C
Recommended D.F.T.	40-50 microns
Theoretical coverage	9.3-8.0 m <sup>2</sup> /kg Practical coverage depends on loss factor
Oven Schedule	Flash off time 10 minutes 140 °C/20 Minutes 150 °C/15 Minutes
Shelf life	6 months at 25 °C
Package	20 liter containers

## Application Details

Application method	Air/Airless spray
Surface temperature	10-45 °C
Mixing ratio	Single Pack
Thinner/cleaner	NZT-500/2
Pot Life	N/A
Recoat interval	Wet on wet or after partially curing
Nozzle orifice	0.019"-0.021"
Nozzle pressure	150 bar/2175 psi Airless spray is indicative and subject to adjustment
Application condition	Apply only on a dry and clean surface with a temperature 3 °C above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.

**Note:** Film thickness may be specified in another film thickness than indicated depending on purpose and area of use. This will alter the spreading rate and may influence the amount of thinning necessary, drying time and recoating interval.

**Safety:** Handle with care. Before and during use, observe all safety labels on packaging and paint containers. Avoid inhalation, avoid contact with skin and eyes, and do not swallow. Take precautions against possible risks of fire or explosions as well as protection of the environment.

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of The Neginzereh-pars Company. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Neginzereh-pars representative to obtain the most recent Product Data Information and Application Bulletin. The Neginzereh-pars Company warrants our products to be free of manufacturing defects in accord with applicable Neginzereh-pars quality control procedures.